



Service Bulletin

American Honda Motor Co., Inc.

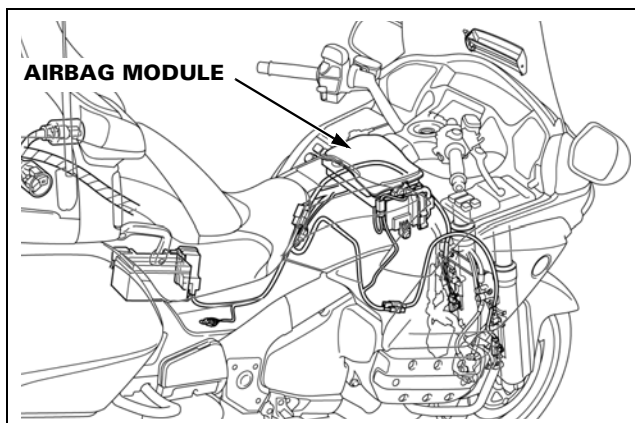
SAFETY RECALL

2006-2010 GL1800-8A AIRBAG MODULE REPLACEMENT

***This supersedes GL1800 #24, dated July 2016.
Final remedy parts are available to repair affected vehicles.***

Honda has undertaken a SAFETY RECALL on certain model year 2006-2010 GL1800-8A motorcycles to replace the airbag module. The airbag module in affected motorcycles includes a potentially defective inflator manufactured by Takata.

According to National Highway Traffic Safety Administration (NHTSA) equipment defect notifications (16E-042 and 16E-043) filed by Takata, the propellant in some of the subject inflators may degrade over time, which could lead to over-aggressive combustion in the event the airbag is activated during a crash. Overly aggressive combustion creates excessive internal pressure within the inflator, which may cause the inflator body to rupture upon deployment.



A redesigned airbag module is available to correct this condition.

Safety Consequence

In the event of an inflator rupture, metal fragments could pass through the airbag cushion material possibly causing serious injury or fatality to the motorcycle rider or passenger.

AFFECTED UNITS

Certain 2006-2010 GL1800-8A (Airbag type).

CUSTOMER NOTIFICATION

AHM intends to mail an updated recall notification letter to owners of affected motorcycles informing them that final remedy parts are available.

DEALER INVENTORY

YOU MUST NOT SELL any new or used 2006 through 2010 GL1800-8A (Airbag type) motorcycle until it has been repaired according to the REPAIR PROCEDURE in this Service Bulletin.

- **iN eResponsibility Report** will show the affected units which have been sold by your dealership.
- To determine if a specific VIN is affected, use **iN Unit Information**.

REPAIR VERIFICATION

Before you begin the Repair Procedure, check if the recall has been performed on the affected unit by looking for a punch mark on the **engine** as shown in the IDENTIFICATION section of this Service Bulletin.

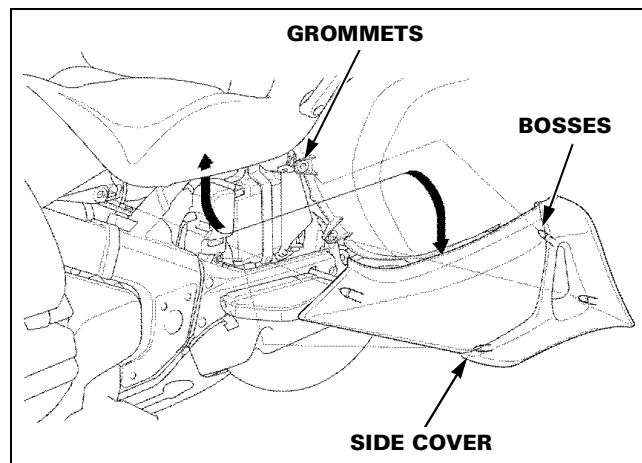
- If there is a punch mark at the specified location:
 - No further action is necessary.
- If there is no punch mark:
 - You must proceed with the REPAIR PROCEDURE section of this Service Bulletin.

REPAIR PROCEDURE

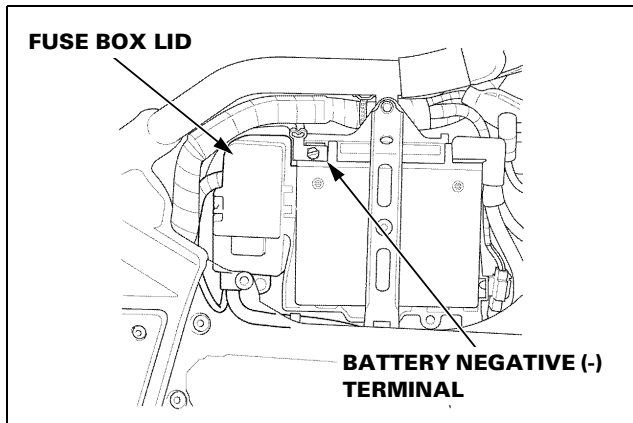
REACTIVATE THE AIRBAG SYSTEM

Some customers may have elected to have a Honda dealer deactivate the airbag system while waiting for final remedy parts to become available. Before replacing the airbag module, first determine if the airbag system has been deactivated.

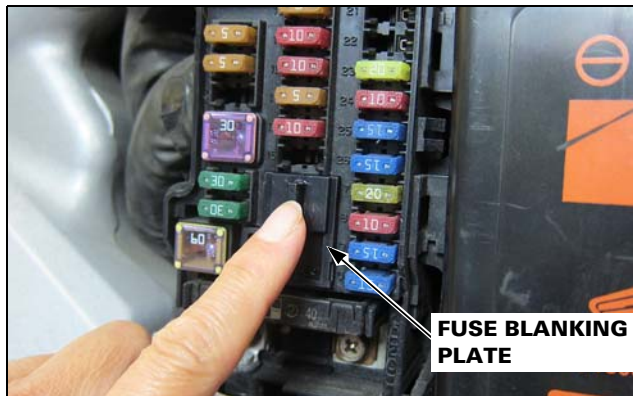
1. Turn the ignition switch to the OFF position.
2. Remove the left side cover by releasing the four bosses from the grommets as shown.



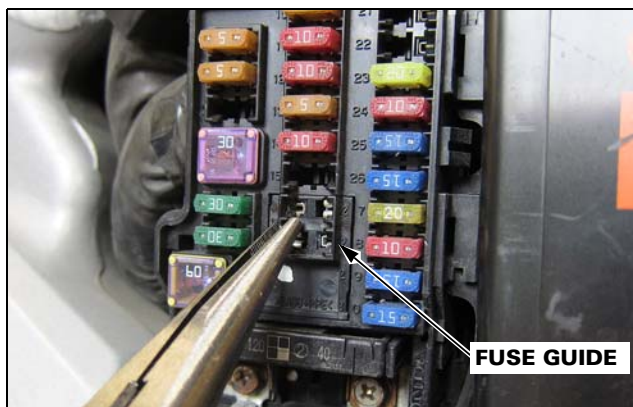
3. Disconnect the negative (-) battery terminal.
Remove the fuse box lid.



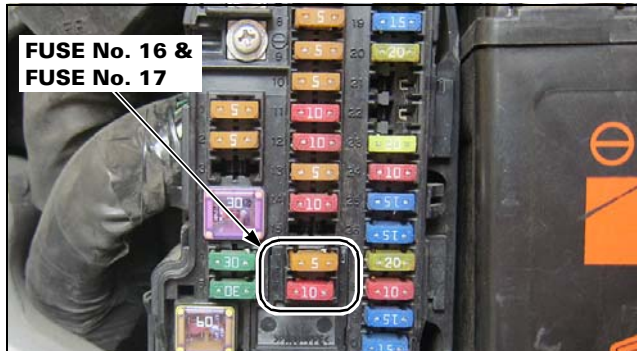
4. Check for a fuse blanking plate at the location shown.
 - If there is a fuse blanking plate, remove it with pliers and proceed to Step 4.
 - If there is no fuse blanking plate, the airbag system has not been deactivated, proceed to AIRBAG MODULE REPLACEMENT.



5. Install the fuse guide (supplied in the Update Airbag Module Kit) with pliers as shown.



6. Install the No. 16 (5 A) and No. 17 (10 A) fuses (supplied in the Update Airbag Module Kit) into the fuse box.



7. Reinstall the fuse box lid.

AIRBAG MODULE REPLACEMENT SERVICE MANUAL

The airbag module replacement procedure requires following procedures in the Service Manual. Make sure to have the Service Manual at hand before starting this procedure.

Electronic Service Manuals are also available on **iN** HISP by following the path below and typing in the VIN or selecting the model and year, and selecting Service Manual from the Select Subject drop down list.

SERVICE > Service Publications > HISP

PRECAUTIONS

Read the *General Precautions* section on Page 25-4 and the *Airbag Handling and Storage* section on Page 25-5 of the Service Manual carefully before replacing the airbag module. Observe the instructions described in the Service Manual, or the airbag could accidentally deploy and cause damage or injuries.

PROCEDURE

Before beginning, turn the ignition switch OFF and disconnect the negative cable from the battery, and wait at least 3 minutes.

NOTE: Save the remedy airbag box and enclosed documents for return shipping of the recalled part.

1. Remove the airbag module by following the *Airbag Module Removal* procedure on page 25-70 of the Service Manual.
 - Do not cut any wire harness ties, detach them by pinching their anchor tabs.
 - Do not “remove” the cruise actuator, just move it out of the way.

2. Install the updated airbag module by following the *Airbag Module Installation* Procedure on page 25-71 of the Service Manual.

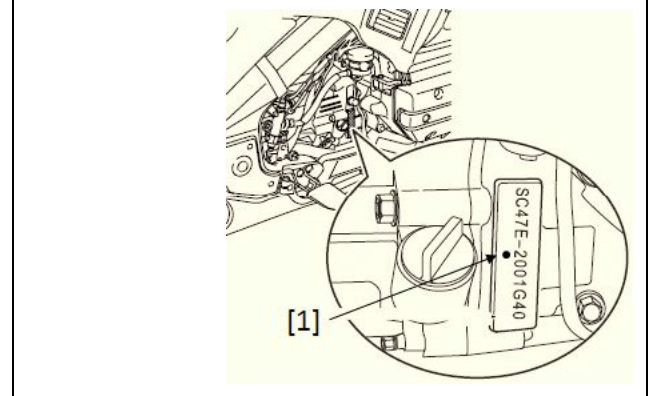
- Be sure to use the new torx bolts supplied in the Update Airbag Module Kit.

3. Reconnect the negative (-) battery cable and install the removed motorcycle parts.

IDENTIFICATION

After the repair procedure is complete, apply a punch mark [1] under the first digit of the engine serial number, located on the right side of the engine.

RIGHT ENGINE SIDE COVER REMOVED:



CLAIM INFORMATION

This SAFETY RECALL will be in effect indefinitely for all affected units described on Page 1 of this Service Bulletin, regardless of the date of vehicle purchase.

Reminder: Honda Warranty Policy states recall warranty claims must be submitted within 30 days of the repair order open date. After completing the Service Bulletin airbag reactivation/airbag module replacement procedure, submit one warranty claim per unit with the following information:

TEMPLATES

Airbag module replaced only:

KA8B

Flat rate time: 1.5 hours

Airbag system reactivated and airbag module replaced:

KA8C

Flat rate time: 1.7 hours

PARTS INFORMATION

Redesigned airbag modules to repair affected motorcycles are available as a controlled part. An affected vehicle VIN will be required to order the airbag module kit.

For detailed ordering instructions, refer to *Parts Information Bulletin MPB 16071* by following this path.

[iN > Parts > Parts Bulletins > Safety Recall: GL1800-8A Airbag Order and Return Process](#)

REQUIRED PARTS

Airbag Module Kit

P/N 06775-MCA-A80ZB (1 required)

Kit Contents:

Part Name	Qty.
Airbag module assembly	1
Torx bolt, 6 x 16 mm	3
Torx bolt, 8 x 35 mm	2
Mini blade fuse, 5 A	1
Mini blade fuse, 10 A	1
Fuse guide	1

PREPARE DEALER STAFF FOR RETURNING THE RECALLED PART

The recalled (undeployed) airbag module **must be returned to Takata** for analysis and safe disposal **immediately** after the repair.

Special return procedures, documentation, and shipping record retention are required in order to ensure compliance with all applicable shipping regulations. All dealership personnel involved in the handling, packaging, or shipping of hazardous materials must be trained in HazMat procedures.

For the required HazMat training information and shipping instructions, refer to *Parts Information Bulletin MPB 16071* by following this path.

[iN > Parts > Parts Bulletins > Safety Recall: GL1800-8A Airbag Order and Return Process](#)

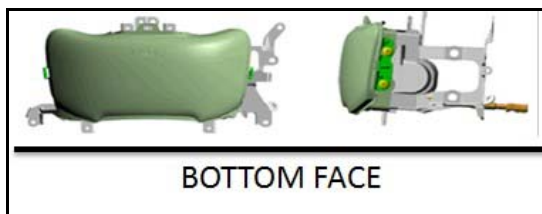
For any questions related to the airbag return process, contact the XPO/Takata representative at (210) 250-5079. You can also contact your District Service Manager or Dealer Parts Analyst.

PACK THE RECALLED PART FOR RETURN

1. Place the plastic sheet at the bottom of the remedy part shipping box as shown.



2. Place the recalled (undeployed) airbag module in the box in the orientation as shown, otherwise the box may break.



3. Put the metal fittings in the space left in the box.

Place a copy of the dealer repair order inside the box.

Seal the box with shipping tape.



SHIP THE RECALLED PART

Immediately ship the recalled airbag to Takata as shown in the *Parts Information Bulletin MPB 16071* by following this path.

iN > Parts > Parts Bulletins > Safety Recall: GL1800-8A Airbag Order and Return Process

For any questions related to the airbag return process, contact the XPO/Takata representative at (210) 250-5079. You can also contact your District Service Manager or Dealer Parts Analyst.

DEALER SUPPORT

TECHNICAL QUESTIONS

If you have any technical questions relating to repair procedures, please contact:

Motorcycle TechLine Online:

iN > Service > TechLine > TechLine Connect

or call (800) 421-1900, option 9.

WARRANTY QUESTIONS

If you have any warranty administration questions relating to warranty claim templates, repair verification discrepancies, and claim filing procedures, please call:

Motorcycle Warranty, (800) 421-1900, option 7.

TEXT OF CUSTOMER LETTER

TEXT OF CUSTOMER LETTER IS FORTHCOMING